

Scope Certificate

Scope Certificate Number ICA-GRS-20-1581/01B
Scope Certificate Version Number ICA-GRS-20-1581/01B

ICEA
certifies that

INDUSTRIE BIAGIOLI SPA

Textile-Exchange-ID (TE-ID) TE-00030411
ICEA Client Number ICEA-TX-1515
Via Girolamo Bonazia 7
Prato, 59100
Toscana, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (Version GRS 4.0)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):
Fabrics (PC0028), Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:
**Weaving (PR0033)*, Non-woven manufacturing (PR0019), Spinning (PR0027), Finishing (PR0012),
Mechanical Recycling (PR0017)*, Finishing (PR0012)***

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2025-11-24

Audit criteria: Global Recycled Standard V4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.3

Place and Date of Issue (YYYY-MM-DD)
Bologna, 2024-11-25

Certification Body

Standard

Status: Valid


Paolo Dumaca



Document digitally signed with PAdES standard, check details in the signature panel or with GoSign

Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body:

Auditor(s): GIOVANNI POMANTE, LUCIO MIGLIONICO Gianni Pomante Lucio Miglionico

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed. To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

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INDUSTRIE BIAGIOLI SPA
GRS V4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Number	Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
14351	Fabrics (PC0028)	Non-woven fabrics (PD0062)	15.00% Wool (RM0077) + 44.00% Polyester (RM0186) + 41.00% Recycled pre-consumer Polyester (RM0188)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
14352	Fabrics (PC0028)	Non-woven fabrics (PD0062)	18.00% Wool (RM0077) + 52.00% Polyester (RM0186) + 30.00% Recycled pre-consumer Polyester (RM0188)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
14353	Fabrics (PC0028)	Non-woven fabrics (PD0062)	21.00% Wool (RM0077) + 56.00% Polyester (RM0186) + 23.00% Recycled pre-consumer Polyester (RM0188)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
16021	Fabrics (PC0028)	Non-woven fabrics (PD0062)	20.00% Polyester (RM0186) + 20.00% Recycled pre-consumer Polyester (RM0188) + 60.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
17842	Fabrics (PC0028)	Non-woven fabrics (PD0062)	23.00% Recycled pre-consumer Polyester (RM0188) + 15.00% Polyester (RM0186) + 62.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
17843	Fabrics (PC0028)	Non-woven fabrics (PD0062)	22.00% Recycled pre-consumer Polyester (RM0188) + 22.00% Polyester (RM0186) + 56.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938

17844	Fabrics (PC0028)	Non-woven fabrics (PD0062)	20.00% Recycled pre-consumer Polyester (RM0188) + 30.00% Polyester (RM0186) + 50.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
24015	Fabrics (PC0028)	Non-woven fabrics (PD0062)	20.00% Recycled post-consumer Polyester (RM0189) + 30.00% Polyester (RM0186) + 50.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
24012	Fabrics (PC0028)	Non-woven fabrics (PD0062)	20.00% Recycled post-consumer Polyester (RM0189) + 20.00% Polyester (RM0186) + 60.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
24013	Fabrics (PC0028)	Non-woven fabrics (PD0062)	22.00% Recycled post-consumer Polyester (RM0189) + 22.00% Polyester (RM0186) + 56.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
24014	Fabrics (PC0028)	Non-woven fabrics (PD0062)	23.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186) + 62.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
24697	Fabrics (PC0028)	Non-woven fabrics (PD0062)	58.00% Polyethylene (RM0190) + 22.00% Recycled pre-consumer Polyethylene (RM0192) + 9.00% Mixed Fibers (RM0258) + 11.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
26110	Fabrics (PC0028)	Non-woven fabrics (PD0062)	28.00% Wool (RM0077) + 52.00% Polyester (RM0186) + 20.00% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
28567	Dyed fabrics (PC0025)	Woven fabrics [Tessuto Antiperforazione] (PD0059)	72.00% Polyester (RM0186) + 21.00% Recycled post-consumer Polyester (RM0189) + 7.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938

32683	Fabrics (PC0028)	Non-woven fabrics (PD0062)	52.00% Polyester (RM0186) + 28.00% Wool (RM0077) + 10.00% Recycled pre-consumer Polyester (RM0188) + 10.00% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
33577	Fabrics (PC0028)	Non-woven fabrics (PD0062)	20.00% Polyester (RM0186) + 16.00% Recycled pre-consumer Polyester (RM0188) + 4.00% Recycled post-consumer Polyester (RM0189) + 60.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
38694	Fabrics (PC0028)	Special fabrics (PD0063)	21.00% Recycled post-consumer Polyester (RM0189) + 3.00% Other (Resins) (RM0262) + 76.00% Polyester (RM0186)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
39834	Fabrics (PC0028)	Non-woven fabrics (PD0062)	28.00% Wool (RM0077) + 52.00% Polyester (RM0186) + 20.00% Recycled pre-consumer Polyester (RM0188)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
43248	Fabrics (PC0028)	Non-woven fabrics (PD0062)	20.00% Recycled pre-consumer Polyester (RM0188) + 18.00% Polyester (RM0186) + 62.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
43450	Fabrics (PC0028)	Non-woven fabrics (PD0062)	14.00% Polyester (RM0186) + 35.00% Recycled pre-consumer Wool (RM0081) + 30.00% Recycled post-consumer Polyester (RM0189) + 21.00% Recycled pre-consumer Polyester (RM0188)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
43451	Fabrics (PC0028)	Non-woven fabrics (PD0062)	43.00% Polyester (RM0186) + 37.00% Recycled post-consumer Polyester (RM0189) + 20.00% Recycled pre-consumer Polyester (RM0188)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
47050	Fabrics (PC0028)	Non-woven fabrics (PD0062)	50.00% Recycled pre-consumer Wool (RM0081) + 35.00% Recycled pre-consumer Polyester (RM0188) + 15.00% Polyester (RM0186)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938

47051	Fabrics (PC0028)	Non-woven fabrics (PD0062)	50.00% Recycled pre-consumer Wool (RM0081) + 35.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
47893	Fabrics (PC0028)	Non-woven fabrics (PD0062)	75.00% Recycled pre-consumer Polyester (RM0188) + 25.00% Polyester (RM0186)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
47894	Fabrics (PC0028)	Non-woven fabrics (PD0062)	75.00% Recycled post-consumer Polyester (RM0189) + 25.00% Polyester (RM0186)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
47895	Fabrics (PC0028)	Non-woven fabrics (PD0062)	50.00% Recycled post-consumer Polyester (RM0189) + 50.00% Polyester (RM0186)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
49094	Fabrics (PC0028)	Non-woven fabrics (PD0062)	28.00% Recycled pre-consumer Polyester (RM0188) + 12.00% Recycled post-consumer Polyester (RM0189) + 60.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
50547	Fabrics (PC0028)	Non-woven fabrics (PD0062)	30.00% Polyester (RM0186) + 25.00% Recycled post-consumer Polyester (RM0189) + 45.00% Recycled pre-consumer Polyester (RM0188)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
50698	Fabrics (PC0028)	Non-woven fabrics (PD0062)	50.00% Recycled pre-consumer Polyester (RM0188) + 50.00% Polyester (RM0186)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
58338	Fabrics (PC0028)	Non-woven fabrics (PD0062)	50.00% Recycled pre-consumer Wool (RM0081) + 33.00% Recycled post-consumer Polyester (RM0189) + 17.00% Polyester (RM0186)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938

65804	Fabrics (PC0028)	Non-woven fabrics (PD0062)	100.00% Recycled pre-consumer Other (Aramid) (RM0266)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
65805	Fabrics (PC0028)	Non-woven fabrics (PD0062)	100.00% Recycled post-consumer Other (Aramid) (RM0267)	GRS	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
66780	Fabrics (PC0028)	Special fabrics (PD0063)	72.00% Polyester (RM0186) + 21.00% Recycled post-consumer Polyester (RM0189) + 7.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
68807	Fabrics (PC0028)	Non-woven fabrics (PD0062)	25.00% Recycled post-consumer Polyester (RM0189) + 22.00% Recycled pre-consumer Polyester (RM0188) + 45.00% Other (Resins) (RM0262) + 8.00% Polyester (RM0186)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
73477	Fabrics (PC0028)	Non-woven fabrics (PD0062)	51.00% Polyethylene (RM0190) + 21.00% Recycled pre-consumer Polyethylene (RM0192) + 8.00% Metallic fibers (RM0254) + 20.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
73940	Fabrics (PC0028)	Non-woven fabrics (PD0062)	12.00% Recycled post-consumer Polyester (RM0189) + 28.00% Recycled pre-consumer Polyester (RM0188) + 22.00% Polypropylene (RM0202) + 38.00% Other (Resins) (RM0262)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
75737	Fabrics (PC0028)	Non-woven fabrics (PD0062)	23.00% Polyester (RM0186) + 9.00% Recycled pre-consumer Polyester (RM0188) + 14.00% Recycled post-consumer Polyester (RM0189) + 43.00% Other (Resins) (RM0262) + 11.00% Polypropylene (RM0202)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
75745	Fabrics (PC0028)	Non-woven fabrics (PD0062)	28.00% Recycled pre-consumer Polyester (RM0188) + 12.00% Recycled post-consumer Polyester (RM0189) + 49.00% Other (Resins) (RM0262) + 11.00% Polypropylene (RM0202)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938

75746	Fabrics (PC0028)	Non-woven fabrics (PD0062)	6.00% Recycled pre-consumer Polyester (RM0188) + 15.00% Recycled post-consumer Polyester (RM0189) + 31.00% Polyester (RM0186) + 24.00% Other (Resins) (RM0262) + 24.00% Polypropylene (RM0202)	GRS (No label)	TE-00030411, TE-00039672, TE-00002512, TE-00003731, TE-00053326, TE-00110310, TE-00063938
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Place and Date of Issue (YYYY-MM-DD)
 Bologna, 2024-11-25

Certification Body

Standard

Status: Valid

Paolo Zumaça
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INDUSTRIE BIAGIOLI SPA
GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - TE-ID	Address	Process Categories	Standards
INDUSTRIE BIAGIOLI SPA (MAIN) - TE-00030411	Via Girolamo Bonazia 7 Prato 59100 Toscana, Italy	Needlepunching (PR0019), Carding (PR0027), Impregnation, Coating (PR0012)	GRS

Associated Subcontractor Appendix

Subcontractor Name (Facility Name - TE-ID)	Address	Process Categories	Standards
SFILACCIATURA FIORAVANTI PAOLO SAS DI FILIPPO FIORAVANTI - TE-00039672	Via Biella 9/11 Prato 59100 Toscana, Italy	Mechanical Recycling (PR0017)	GRS
GARNETTATURA FUTURA SNC DI COVERI LORENZO & C. - TE-00110310	Via Scarpettini 348/350 Montemurlo 59013 Toscana, Italy	Mechanical Recycling (PR0017)	GRS

Independently Certified Subcontractor Appendix

Subcontractor Name - TE-ID	Certification Body	Expiry Date	Address	Process Categories	Standards
TESSITURA NESI FAUSTO & NESI SILVANO SNC - TE-00002512	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2025-07-12	Via Croce Rossa 3/19 Montale 51037 Toscana, Italy	Weaving (PR0033)	GRS
TRONCI SRL - TE-00053326	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2025-08-07	Via Rossini 19 Montemurlo 59013 Toscana, Italy	Weaving (PR0033)	GRS
ADESINT S.R.L - TE-00063938	CB-CUC - Control Union Certifications b.v. Netherlands	2025-04-09	Via G.di Vittorio 38-50 Prato 59100 Toscana, Italy	Finishing (PR0012)	GRS

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